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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/689,202	10/20/2003	Kohji Murayama	JP920010391US1	4460
32074	7590 01/31/2006		EXAMINER	
INTERNATIONAL BUSINESS MACHINES CORPORATION			CANNING, ANTHONY J	
DEPT. 18G				<u>_</u>
BLDG. 300-482			ART UNIT	PAPER NUMBER
2070 ROUTE 52			2879	
HODEWELL	HINCTION NV 1252	2		

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	
		10/689,202	MURAYAMA ET AL.	
	Office Action Summary	Examiner	Art Unit	_
		Anthony J. Canning	2879	_
Period fo	The MAILING DATE of this communication ap or Reply	pears on the cover sheet with t	he correspondence address	
VVHIC - Exte after - If NC - Failt Any	ORTENED STATUTORY PERIOD FOR REPL CHEVER IS LONGER, FROM THE MAILING D insions of time may be available under the provisions of 37 CFR 1. SIX (6) MONTHS from the mailing date of this communication. O period for reply is specified above, the maximum statutory period ure to reply within the set or extended period for reply will, by statut reply received by the Office later than three months after the mailing led patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICAT 136(a). In no event, however, may a reply will apply and will expire SIX (6) MONTHS te, cause the application to become ABAND	TION. be timely filed from the mailing date of this communication. ONED (35 U.S.C. § 133).	
Status				
1)⊠	Responsive to communication(s) filed on 17 J	lanuary 2006.		
2a) <u></u> ☐	☐ This action is <b>FINAL</b> . 2b) ☐ This action is non-final.			
3)[	Since this application is in condition for allowa			
	closed in accordance with the practice under	Ex parte Quayle, 1935 C.D. 11	I, 453 O.G. 213.	
Disposit	ion of Claims			
4)⊠	Claim(s) <u>1-14</u> is/are pending in the application 4a) Of the above claim(s) is/are withdra			
'=	Claim(s) is/are allowed.			
	Claim(s) <u>1-14</u> is/are rejected.			
7)[ 8\[	Claim(s) is/are objected to.  Claim(s) are subject to restriction and/o	or election requirement		
٥,١	Olaim(3) are subject to restriction and	or olookolt roquilolliolik.		
Applicat	ion Papers			
, —	The specification is objected to by the Examina			
10)	The drawing(s) filed on is/are: a) acc			
	Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct			
11)	The oath or declaration is objected to by the E			
Priority	under 35 U.S.C. § 119			
12)	Acknowledgment is made of a claim for foreign All b) Some * c) None of:	n priority under 35 U.S.C. § 11	9(a)-(d) or (f).	
	1. Certified copies of the priority documen			
	2. Certified copies of the priority documen			
	3. Copies of the certified copies of the price application from the International Burea		eived in this National Stage	
* 9	See the attached detailed Office action for a lis		eived.	
Attachme	nt(s)			
	ce of References Cited (PTO-892)	4) Interview Sumi		
	ce of Draftsperson's Patent Drawing Review (PTO-948) rmation Disclosure Statement(s) (PTO-1449 or PTO/SB/08	🗂	ail Date nal Patent Application (PTO-152)	
	er No(s)/Mail Date	6) Other:		

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#### **DETAILED ACTION**

#### Acknowledgement of Amendment

1. The amendment to the instant application was received and entered on 13 December 2005. The examiner acknowledges amendments to claims 1, 6, 10 and 14.

## Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 3. Claims 1-6 and 8-14 are rejected under 35 U.S.C. 102(e) as being anticipated by Aziz et al. (U.S. 2002/0135296 A1).
- 4. Regarding claim 1, Aziz et al. disclose an organic electroluminescent device (paragraph 0010, lines 1-3), including: a substrate (see Fig. 3, item 31; paragraph 0066, lines 7-8); electrodes including a first electrode (see Fig. 3, items 31 and 38; paragraph 0066, lines 8-9) formed on the substrate (see Fig. 3, items 31 and 38), and a second electrode (see Fig. 3, items 32 and 38; paragraph 0066, line 20) disposed to be spaced from the first electrode (see Fig. 3, all items between 32 and 38); a function layer formed between the electrodes, the function layer including a carrier injection layer, a carrier transport layer and a luminous layer (see Fig. 3, item 35;

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paragraph 0066, lines 11-14); and a buffer layer (see Fig. 3, item 34; paragraph 0064; paragraph 0066, lines 15-16) included in the second electrode (see Fig. 3, items 32 and 34) and disposed to be spaced from the function layer (see Fig. 3, items 33, 34 and 35), the buffer layer having a density lower than the density of the luminous layer and the second electrode (page 4, right hand column specifies the buffer layer can be a metal oxide, aluminum oxide is a buffer material commonly used in organic electroluminescent devices, and the luminous layer is hydroxyquinoline aluminum, which is the luminous layer proposed in the specification of the instant application; the second electrode is indium tin oxide [paragraph 0011] which is also given as the electrode material in the specification of the instant application). Therefore, because the materials of the buffer layer, luminous layer and second electrode of the instant application are the same as those in Aziz et al. the examiner interprets this to mean that the buffer layer's density is lower than that of the luminous layer and the second electrode.

- Regarding claim 2, Aziz et al. disclose the organic electroluminescent device according to claim 1, wherein the buffer layer is formed in a distance of 20 nm or less from an upper end surface of the function layer (paragraph 0042, lines 65-67). The region (see Fig. 3, item 33, not including item 34) between the buffer layer (see Fig. 3, item 34) and the function layer (see Fig. 3, item 35) can be any thickness between 5 and 500 nm, the lower end of that range falls within the limitation of 20 nm or less.
- 6. Regarding claim 3, Aziz et al. disclose the organic electroluminescent device according to claim 1, wherein the buffer layer contains an oxide (paragraph 0042, lines 122-123).
- 7. Regarding claim 4, Aziz et al. disclose the organic electroluminescent device according to claim 1, wherein the buffer layer contains aluminum oxide (paragraph 0042, lines 122-123).

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Aziz et al. teach that the buffer layer can be made from a metal oxide, which encompasses all metal oxides, including aluminum oxide.

- 8. Regarding claim 5, Aziz et al. disclose the organic electroluminescent device according to claim 1, further including: a layer (see Fig. 4, item 47; paragraph 0067, line 8) disposed adjacently to the function layer (see Fig. 4, item 45; paragraph 0067, lines 17-21) and containing any of an alkaline metal element and an alkaline earth metal element (paragraph 0042, lines 132-134). The examiner interprets adjacently to mean near but not necessarily touching.
- 9. Regarding claim 6, Aziz et al. disclose a method for manufacturing an organic electroluminescent device (paragraph 0010, lines 8-10; paragraph 0066, lines 1-3) the method including the steps of: forming a first electrode on a substrate (see Fig. 3, item 31; paragraph 0066, lines 7-8); forming, on the first electrode, the function layer including a carrier injection layer, a carrier transport layer and a luminous layer (see Fig. 3, item 35; paragraph 0064; paragraph 0066, lines 11-14); forming a second electrode above the luminous layer (see Fig. 3, items 32 and 38; paragraph 0066, line 20); and forming a buffer layer (see Fig. 3, item 34; paragraph 0066, lines 15-16) in a distance of a predetermined value (paragraph 0042, lines 65-67), the buffer layer having a density lower than the density of the luminous layer and the second electrode (page 4, right hand column specifies the buffer layer can be a metal oxide, aluminum oxide is a buffer material commonly used in organic electroluminescent devices, and the luminous layer is hydroxyquinoline aluminum, which is the luminous layer proposed in the specification of the instant application; the second electrode is indium tin oxide [paragraph 0011] which is also given as the electrode material in the specification of the instant application). Therefore, because the materials of the buffer layer, luminous layer and second electrode of the

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instant application are the same as those in Aziz et al. the examiner interprets this to mean that the buffer layer's density is lower than that of the luminous layer and the second electrode.

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- 10. Regarding claim 8, Aziz et al. disclose the method for manufacturing an organic electroluminescent device according to claim 6, wherein the buffer layer contains aluminum oxide (paragraph 0042, lines 122-123). Aziz et al. teach that the buffer layer can be made from a metal oxide, which encompasses all metal oxides, including aluminum oxide.
- 11. Regarding claim 9, Aziz et al. disclose the method for manufacturing an organic electroluminescent device according to claim 6, further including the step of: depositing a layer (see Fig. 4, item 47; paragraph 0067, line 8) containing any of an alkaline metal element and an alkaline earth metal element adjacent to the function layer (paragraph 0042, lines 132-134). The examiner interprets adjacently to mean near but not necessarily touching.
- Regarding claim 10, Aziz et al. disclose an organic electroluminescent display apparatus including a plurality of organic electroluminescent devices (paragraph 0010, lines 8-10; paragraph 0066, lines 1-3) formed on a substrate (see Fig. 3, item 31; paragraph 0066, lines 7-8), wherein the organic electroluminescent device includes: electrodes including a first electrode adjacent to the substrate (see Fig. 3, items 31 and 38; paragraph 0066, lines 8-9) and a second electrode disposed to be spaced from the first electrode (see Fig. 3, items 32 and 38; paragraph 0066, line 20); a function layer (see Fig. 3, item 35; paragraph 0066, lines 11-14) formed between the electrodes (see Fig. 3, items 32, 35, and 38), the function layer including a carrier injection layer, a carrier transport layer and a luminous layer (see Fig. 3, item 35; paragraph 0066, lines 13-14; specifically the electron injection layer, the hole carrier transport layer and the luminous layer); and a buffer layer (see Fig. 3, item 34; paragraph 0064; paragraph 0066, lines

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15-16) included in the second electrode and disposed to be spaced from the function layer (see Fig. 3, items 33, 34, and 35), the buffer layer having a density lower than the density of the luminous layer and the second electrode (page 4, right hand column specifies the buffer layer can be a metal oxide, aluminum oxide is a buffer material commonly used in organic electroluminescent devices, and the luminous layer is hydroxyquinoline aluminum, which is the luminous layer proposed in the specification of the instant application; the second electrode is indium tin oxide [paragraph 0011] which is also given as the electrode material in the specification of the instant application). Therefore, because the materials of the buffer layer, luminous layer and second electrode of the instant application are the same as those in Aziz et al. the examiner interprets this to mean that the buffer layer's density is lower than that of the luminous layer and the second electrode.

- Regarding claim 11, Aziz et al. disclose the organic electroluminescent display apparatus according to claim 10, wherein the buffer layer is formed in a distance of 20 nm or less from an upper end surface of the function layer (paragraph 0042, lines 65-67). The region (see Fig. 1, item 13, not including item 14) between the buffer layer (see Fig. 1, item 14) and the function layer (see Fig. 1, item 15) can be any thickness between 5 and 500 nm, the lower end of that range falls within the limitation of 20 nm or less.
- 14. Regarding claim 12, Aziz et al. disclose the organic electroluminescent display apparatus according to claim 10, wherein the buffer layer contains an oxide (paragraph 0042, lines 122-123).
- 15. Regarding claim 13, Aziz et al. disclose the organic electroluminescent display apparatus according to claim 10, wherein the buffer layer contains aluminum oxide (paragraph 0042, lines

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122-123). Aziz et al. teach that the buffer layer can be made from a metal oxide, which encompasses all metal oxides, including aluminum oxide.

16. Regarding claim 14, Aziz et al. disclose the organic electroluminescent display apparatus according to claim 10, further including: a layer (see Fig. 4, item 46; paragraph 0067) contiguous with the function layer and containing any of an alkaline metal element and an alkaline earth metal element (see Fig. 4, items 45 and 46; paragraph 0065; the electron transport region contains LiF or KCl, which are alkaline metals; the electron transport region). The layer (see Fig. 4, item 46) is an electron transport layer.

# Claim Rejections - 35 USC § 103

- 17. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which the subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 18. Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over Aziz et al. (U.S. 2002/0135296 A1) in view of Hosokawa et al. (U.S. 6,157,127).
- 19. Regarding claim 7, Aziz et al. disclose the method for manufacturing an organic electroluminescent device according to claim 6. Aziz et al. fail to disclose wherein the buffer layer contains an oxide, and the step of forming a buffer layer includes any of a step of oxidizing the second electrode and a step of depositing the oxide thereon.

Hosokawa et al. disclose the method of forming a buffer layer for an organic electroluminescent device wherein a step of oxidizing the second electrode and a step of

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depositing the oxide thereon (column 12, lines 57-60). The oxidizing step allows the oxidized portion of the electrode to be used as a buffer layer, thereby reducing cost and manufacturing steps.

Therefore, it would have been obvious to one having ordinary skill in the art, at the time the invention was made, to modify the organic electroluminescent device of Aziz et al. to include the step of forming a buffer layer includes any of a step of oxidizing the second electrode and a step of depositing the oxide thereon for the added benefit of allowing the oxidized portion of the electrode to be used as a buffer layer, thereby reducing cost and manufacturing steps.

### Response to Arguments

- 20. The examiner acknowledges the amendment to claims 1, 6, 10 and 14.
- 21. Aziz specifically discloses a carrier injection layer (see Fig. 4, item 47; paragraph 0067). It's an electron injection layer; electrons and holes are both considered carriers.
- Aziz specifically shows a layer contiguous with the function layer that contains LiF or KCl, lithium and potassium are both alkaline metals (see Fig. 4, item 46; paragraph 0067 and paragraph 65). The electron-transporting layer is shares a boundary with the function layer, which includes the hole transporting layer, item 43, the emitting layer, item 45 and the electron-injecting layer 47.
- 23. Based on the information given about the carrier injection and transporting layers of Aziz, the rejection of claim 7 stands.

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Contact Information

24. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Anthony J. Canning whose telephone number is (571)-272-2486.

The examiner can normally be reached on M-F 8:00-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Nimesh D. Patel can be reached on (571)-272-2457. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Anthony Canning (W

27 January 2006

ASHOK PATEL
PRIMARY EXAMINER